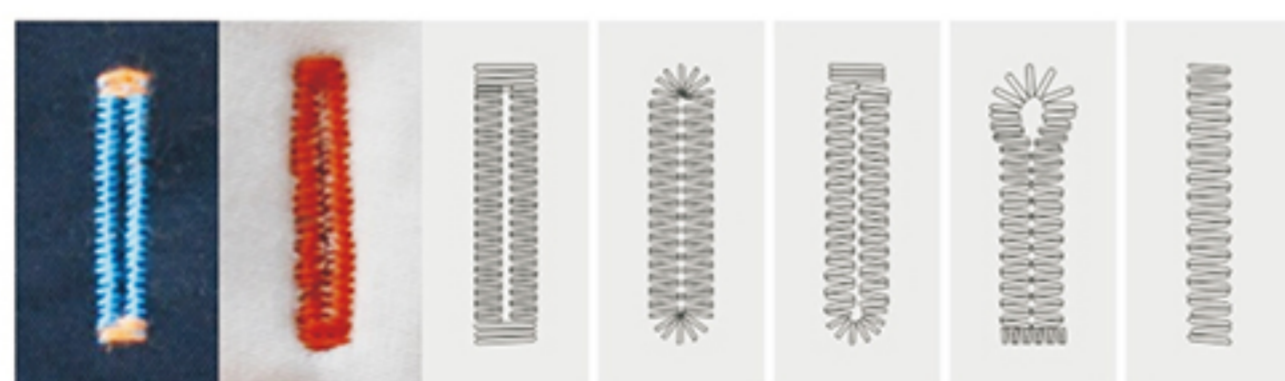


电子平头锁眼机

Flat Buttonhole Sewing Machine

TBH-1790S/K/SL



- 电子夹线机构
Electric tension device
- 无油污清洁缝纫
Oil-free clean sewing
- 多功能的操作控制盘
Multifunction operation control panel
- 操作简易，定位简单、精确
Simple and convenient operation, simple and accurate orientation
- 新型的拉杆式松线装置 (已申请国家专利)
New pulling thread-slacking device (which has been applied for the national patent)
- 新型的底线、面线剪线装置 (已申请国家专利)
New base thread and surface thread cutting device (which has been applied for the national patent)

产品参数

Technical Parameters

型号Model	TBH-1790S (梭织型/Standard)	TBH-1790K(针织型 /Knitting type)	TBH-1790SL(加长型/Long Type)
缝制速度Sewing speed	最高 (The highest): 4,200rpm、常用 (In common use): 3,600rpm 使用无加油旋梭 (选购件) 时: 3,300rpm While using no-refueling rotating shuttle (selected and purchased): 3,300rpm		
针杆行程Needle bar stroke	34.6mm		
切刀尺寸Size of cutter	6.4 ~ 31.8mm (1/4" ~ 1-1/4")		
套结宽幅Width of noose	最大 5mm(特别规格零件: 最大 10mm) The maximum 5mm(parts with special specificaiton:The max. 10mm)		
锁眼缝长度Length of keyhole seam	最大 41mm(特别规格零件: 最大 120mm) The maximum 41mm(parts with special specificaiton:The max. 120mm)		
上线张力Needle thread tension	夹线张力 (电子线张力机构) Tension of clamping(electric line tension unit)		
针数Mount of stitches	锁眼尺寸, 通过缝距自动计算 Size of keyhole is calculated automatically via sewing distance.		
机针 (出厂时装备型号) Machine needle (equipment model while delivered)	DP × 5 (#11J) #11J ~ #14J		
旋梭Original Type	DP 型全回转旋梭 DP full-rotating shuttle 无加油旋梭 (选购件) Refueling free shuttle (optional)		
压脚提升量Rising volume of foot presser	14mm (逆转抬针时17mm) (Reversing side)		
自动抬压脚装置Automatic lifting and pressing foot device	标准装备 (脉冲马达式) / Standard equipment (pulse motor type)		
针摆驱动方式Drive mode of needle sewing	脉冲马达驱动 / Pulsemotor drive		
送布驱动方式 Drive mode of feeding	通过脉冲马达间隔送布 / Pulse motor intermittent feed		
切刀驱动方式Drive mode of cutter	复动电磁铁驱动 / Multi motion magnetic drive		
标准花样数Number of standard pattern	30 个花样 / 30 patterns		
可记忆花样数 Number of memorable pattern	最大 99 个花样 / 99 patterns at most		
下线卷线装置Coiling device of down thread	机头内置式 / Head built-in.		
机头驱动方式 Drive model of machine head	小型 AC 伺服马达 (直接驱动方式) / Small AC servo motor (direct drive)		
电源 / 消耗电力Electricity/electricity consumption	单相 (Single phase) 220V ~ 240V / 1000VA		
加油方式 Refuel mode	含旋梭部微量加油 / Microscale refueling in parts with rotating shuttle 使用无加油旋梭时 (选购件) 无需加油 No-refueling while using no-refueling rotating shuttle (selected and purchased)		
机油 Engine oil	旋梭部: 机油 (相当 ISO VG7) / Parts with rotating shuttle: engine oil (equals to ISO Vg7)		
重量 Weight	75kg		

* 以上型号仅供参考, 详细情况请咨询当地经销商。
The above types are only for reference, and you can consult local distributors for details.

* 为了改良, 产品规格若有变更, 恕不另行通知。为安全起见, 使用之前, 请仔细阅读使用手册。
Specifications are subject to change for improvement without further notice. Please carefully read the operating manual before use for safety.

TOPEAGLE



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